



SHOWCASE®
CUSTOM VINYL WINDOWS AND DOORS
5400 Series IMPACT Sliding Patio Doors
INSTALLATION INSTRUCTIONS

General: The door assembly shall be prepared and installed in accordance with the manufacturers recommended installation instructions. Detailed drawings and installation instructions are available from the manufacturer.

Installation: The wood wall framing members shall be minimum Southern Yellow Pine lumber. The door is secured to the wall framing through the frame with minimum No. 10 screws. The fasteners are spaced a maximum of 4 inches from each end in each panel pocket and staggered approximately 6 inches on center. The fasteners at the sill are pre-drilled into the framing with silicone sealant shot into the pre-drilled hole prior to fastener insertion, and the fastener head is cap-sealed with silicone sealant. The fasteners shall be long enough to penetrate a minimum of 1 ½" into the wall framing members.

For concrete/masonry, minimum 3/16" diameter concrete anchors shall be used. The concrete anchors shall embed a minimum of 1 ¼" into the masonry/concrete.

Note: The manufacturer's installation instructions shall be available on the job site during installation. All fasteners shall be corrosion resistant as specified in the International Residential Code (IRC), the International Building Code (IBC), and the Texas Revisions.